

**FIG. 1**

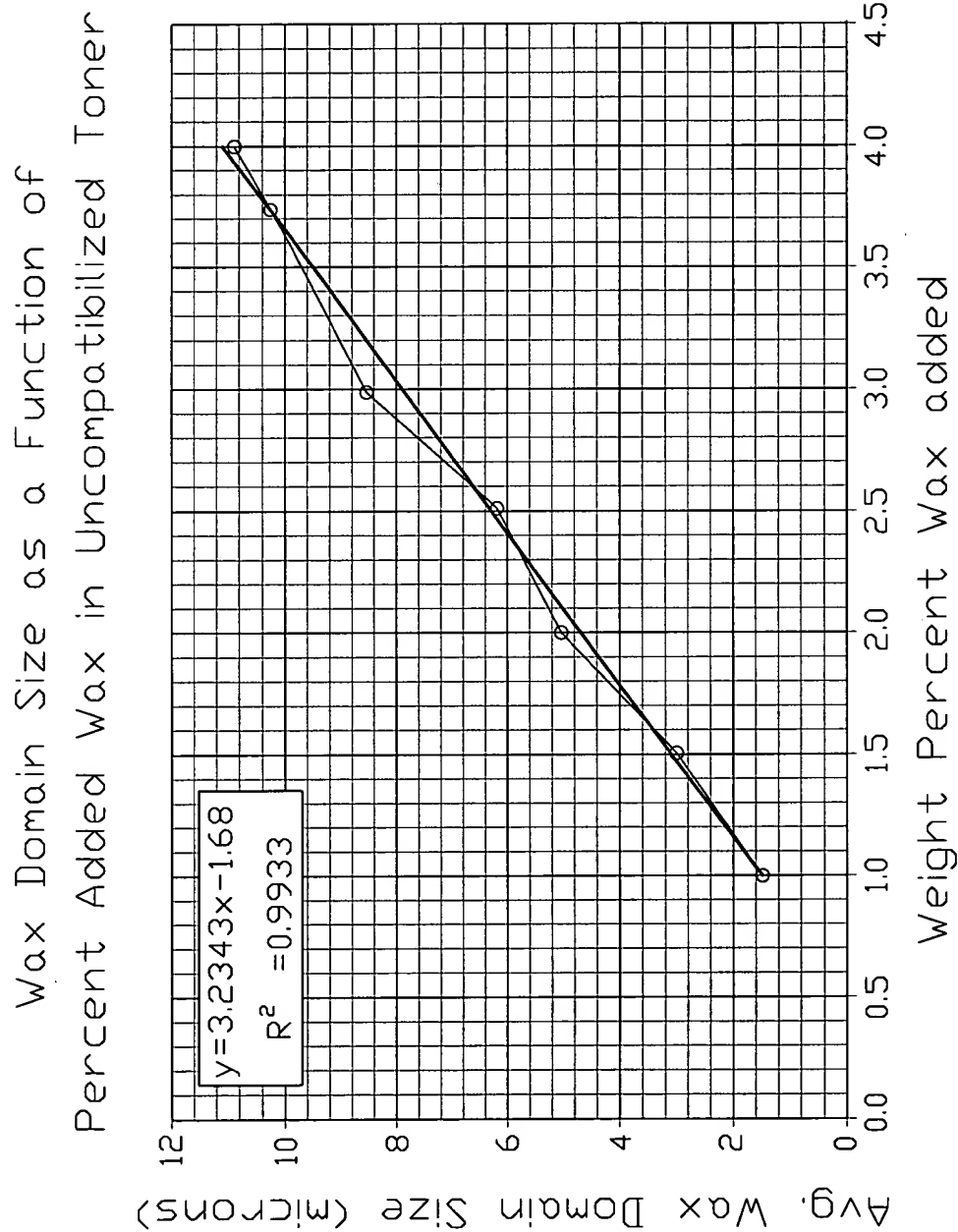




Figure 3

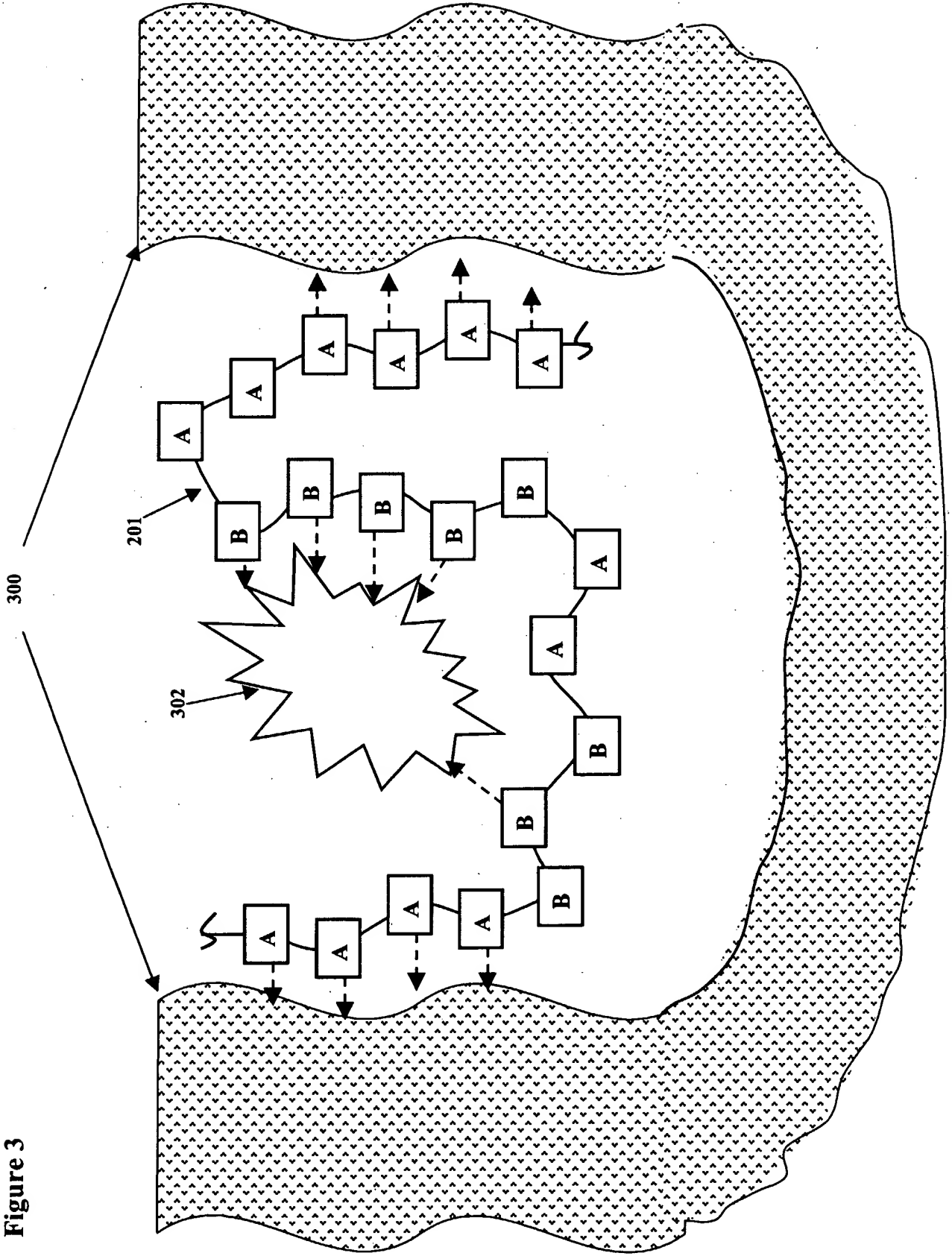


FIG. 4a

Example Number	Base Resin
1	100 parts (weight) Styrene/Acrylic random copolymer 80/20
2	Same as example 1
3	Same as example 1
4	Same as example 1
5	Same as example 1

**FIG. 4b**

Wax Additive	Random Copolymer (compatibilizer)
4 parts (weight) polyethylene wax	2 parts (weight) 81/19 wt. % ethylene/n-butyl acrylate random copolymer (high molecular weight)
Same as example 1	3 parts (weight) 81/19 wt. % ethylene/n-butyl acrylate random copolymer (low molecular weight)
4 parts polypropylene wax	2.5 parts (weight) 81/19 wt. % ethylene/n-butyl acrylate random copolymer (high molecular weight)
Same as example 1	2.5 parts (weight) 60/20/20 weight ratio ethylene/ethyl acrylate-graft- polystyrene copolymer (high molecular weight)
3 parts (weight) polyethylene wax	1.5 parts (weight) 81/19 wt. % ethylene/n-butyl acrylate random copolymer (high molecular weight)



FIG. 5a

Example Number	Base Resin
6	100 parts (weight) Styrene/Acrylic random copolymer 80/20
7	100 parts (weight) Styrene/Acrylic random copolymer 80/20
8	100 parts (weight) Styrene/Acrylic random copolymer 80/20
9	100 parts (weight) Styrene/Acrylic random copolymer 80/20

FIG. 5b

Wax Additive	Random Copolymer (compatibilizer)
4 parts (weight) polyethylene wax	3 parts (weight) 30/70 wt. % ethylene/n-butyl acrylate random copolymer (high molecular weight)
2.5 parts (weight) polyethylene wax	1.0 parts (weight) 60/20/20 wt. % ethylene/ethyl acrylate/ styrene random copolymer (high molecular weight)
4 parts (weight) polyethylene wax	3 parts (weight) 55/15/30 wt. % ethylene/glycidyl methacrylate/styrene random copolymer (high molecular weight)
4 parts (weight) polyethylene wax	3 parts (weight) 55/15/30 wt. % ethylene/glycidyl methacrylate/styrene random copolymer (high molecular weight)



FIG. 5C

Other Additives	Performance as a toner resin
Carbon black or magnetite, proprietary materials of charge control and control of other toner properties	satisfactory
Carbon black or magnetite, proprietary materials of charge control and control of other toner properties	satisfactory
Carbon black or magnetite, proprietary materials of charge control and control of other toner properties	satisfactory
Carbon black or magnetite, proprietary materials of charge control and control of other toner properties	satisfactory